38

5

10

CLAIMS

- 1. A dry fractionation method for fat which comprises the steps of: fractionating a raw material fat into a crystalline fraction (F) and a liquid fraction (L); melting a part of the crystalline fraction (F) by raising the temperature; and subjecting the fraction (F) to solid/liquid separation.
- 2. The fractionation method according to claim 1, wherein the liquid fraction (L) is further fractionated into a crystalline fraction (LF) and a liquid fraction (LL), followed by partially melting the crystalline fraction (LF) by raising the temperature, and subjecting the fraction (LF) to solid/liquid separation.
- 3. The fractionation method according to claim 2,
 wherein the liquid fraction (FL) obtained from the Ffraction is mixed with a crystalline fraction (LFF)
 obtained from the LF-fraction to prepare a medium-melting
 point fraction.
- 4. The fractionation method according to claim 1 or 2, wherein, after melting a part of the F-fraction or a part of the LF-fraction by raising the temperature and before subjecting the fraction to solid/liquid separation, the fraction is subjected to a temperature-lowering treatment.
- 5. The fractionation method according to claim 4,

wherein temperature-raising and temperature-lowering treatments and, if necessary, collection of the crystalline fraction are repeated.

6. The fractionation method according to claim 1 or 2, wherein the weight ratio of the crystalline fraction to the liquid fraction after fractionation or solid/liquid separation in each step is 8:2 to 2:8.

5

10

- 7. The fractionation method according to claim 6, wherein the weight ratio of the crystalline fraction to the liquid fraction is 7:3 to 3:7.
- 8. The fractionation method according to claim 1 or 2, wherein the proportion of the liquid component remaining in the crystalline fraction obtained in each step is 15% by weight or less at a fractionation temperature.
- 9. The fractionation method according to claim 8, wherein the proportion of the liquid component remaining in the crystalline fraction obtained in each step is 10% by weight or less at a fractionation temperature.
- 10. The fractionation method according to claim 1,

 wherein the crystalline fraction (F) contains G2U and
 glycerides having a higher melting point than G2U, wherein
 G denotes a saturated or trans-fatty acid residue, U

 denotes a cis-unsaturated fatty acid residue, and G2U

 denotes a triglyceride having two G residues and one U

 residue.

11. The fractionation method according to claim 1 or 10, wherein the crystalline fraction (F) is that obtained by subjecting a raw material fat containing G2U and GU2 to crystallization and solid/liquid separation to fractionate it into a crystalline fraction (F) in which G2U is concentrated and a liquid fraction (L) in which GU2 is concentrated, where G denotes a saturated or trans-fatty acid residue, U denotes a cis-unsaturated fatty acid residue, and G2U denotes a triglyceride having two G residues and one U residue.

5

10

15

20

- 12. The fractionation method according to claim 10 or 11, wherein G2U is 1,3-di-saturated-2-unsaturated triglycerides.
- 13. The fractionation method according to claim 12, wherein the saturated and unsaturated fatty acid residues have 16 to 22 carbon atoms.
 - 14. The fractionation method according to claim 1 or 11, wherein the raw material fat is a vegetable butter, an interesterified fat or a fractionated crystalline fraction thereof, or an isomerization hydrogenated fat.
 - 15. The fractionation method according to claim 1 or 11, wherein the raw material fat is an isomerization hydrogenated fat having a trans acid content of 30% or more.